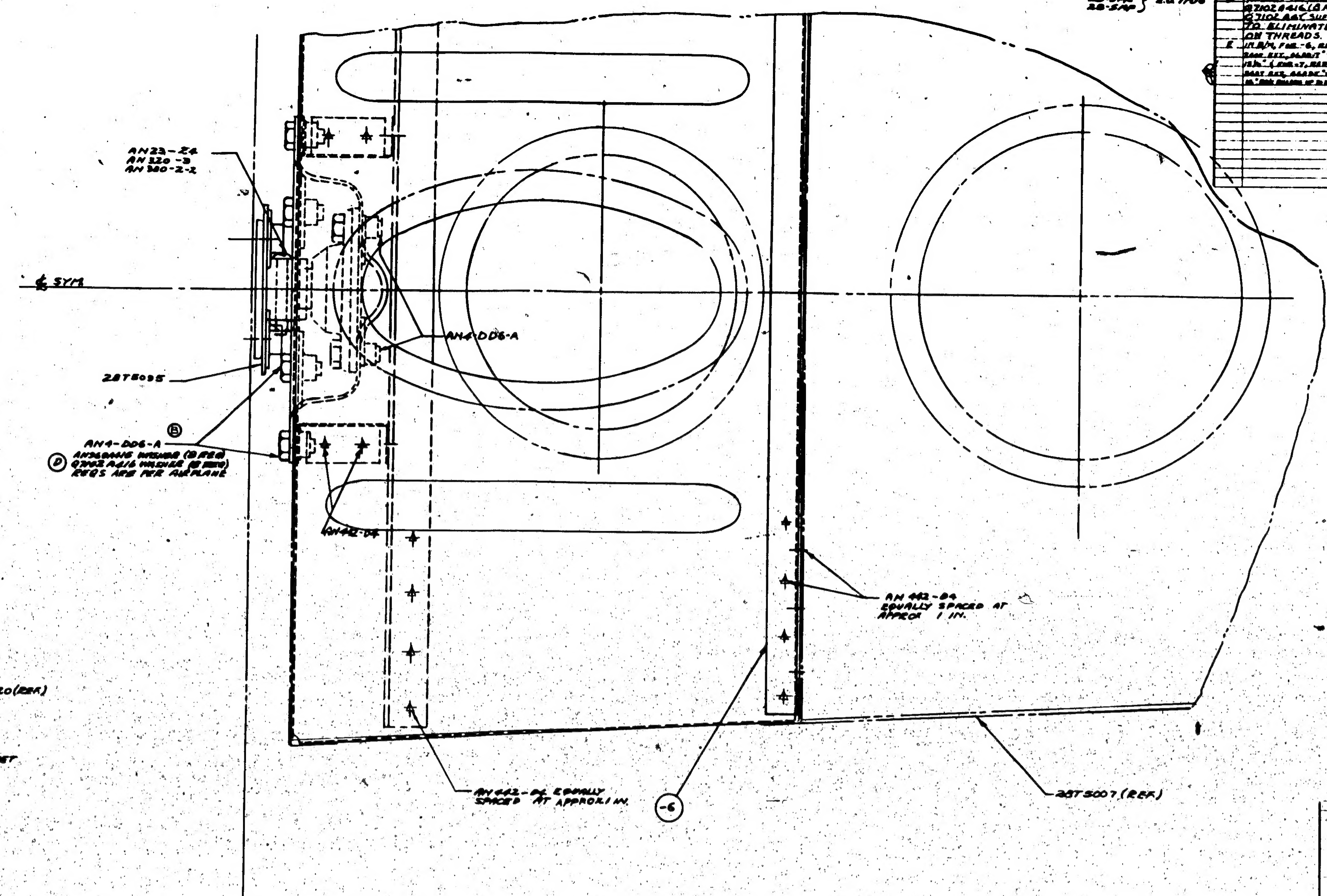
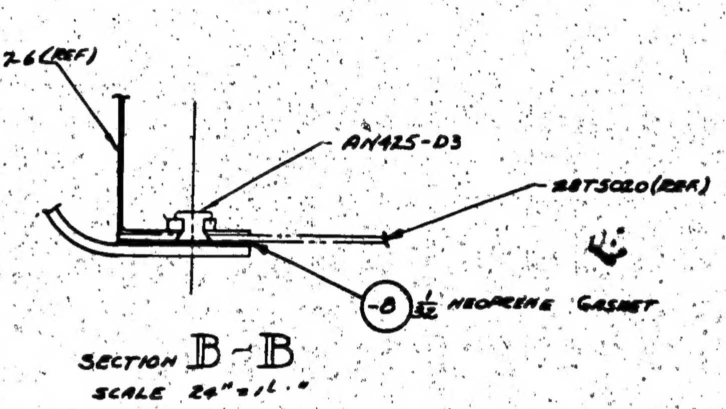
LET	ALTERATION	DATE	BY
A	DIM. TO ANCHOR NUTS ADDED. #6AAE.04A PLATE NUTS REMOVED FROM PART LIST		
B	AN4DD6A(12) WAS AN4DD6(4) & AN4DD5 (8 REQ)		
C	ADDED -9 BETWEEN 28T5111 & 28T2050. CHANGED REQS FROM 1 TO 2 IN. B/M		
D	ADDED AN960A416 (8 REQ) Q7102A416 (8 REQ) WAS Q7102A4 SUFFICIENT No. TO ELIMINATE BEARING ON THREADS.		
E	IN B/M, FOR -6, REPLACED ... WITH Y-2-A27T ...		

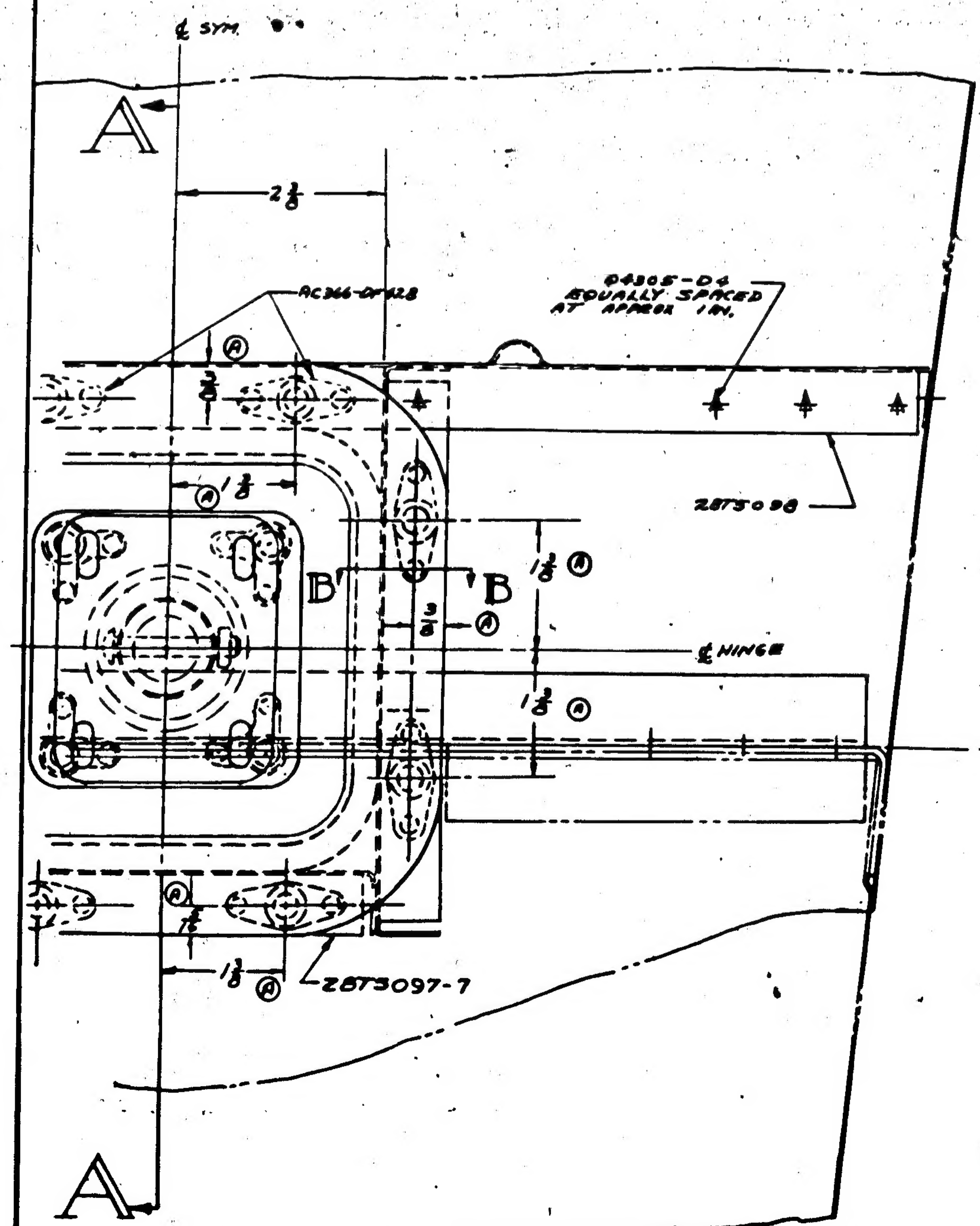
E.O. 22125 NORTHROP E.O. 340

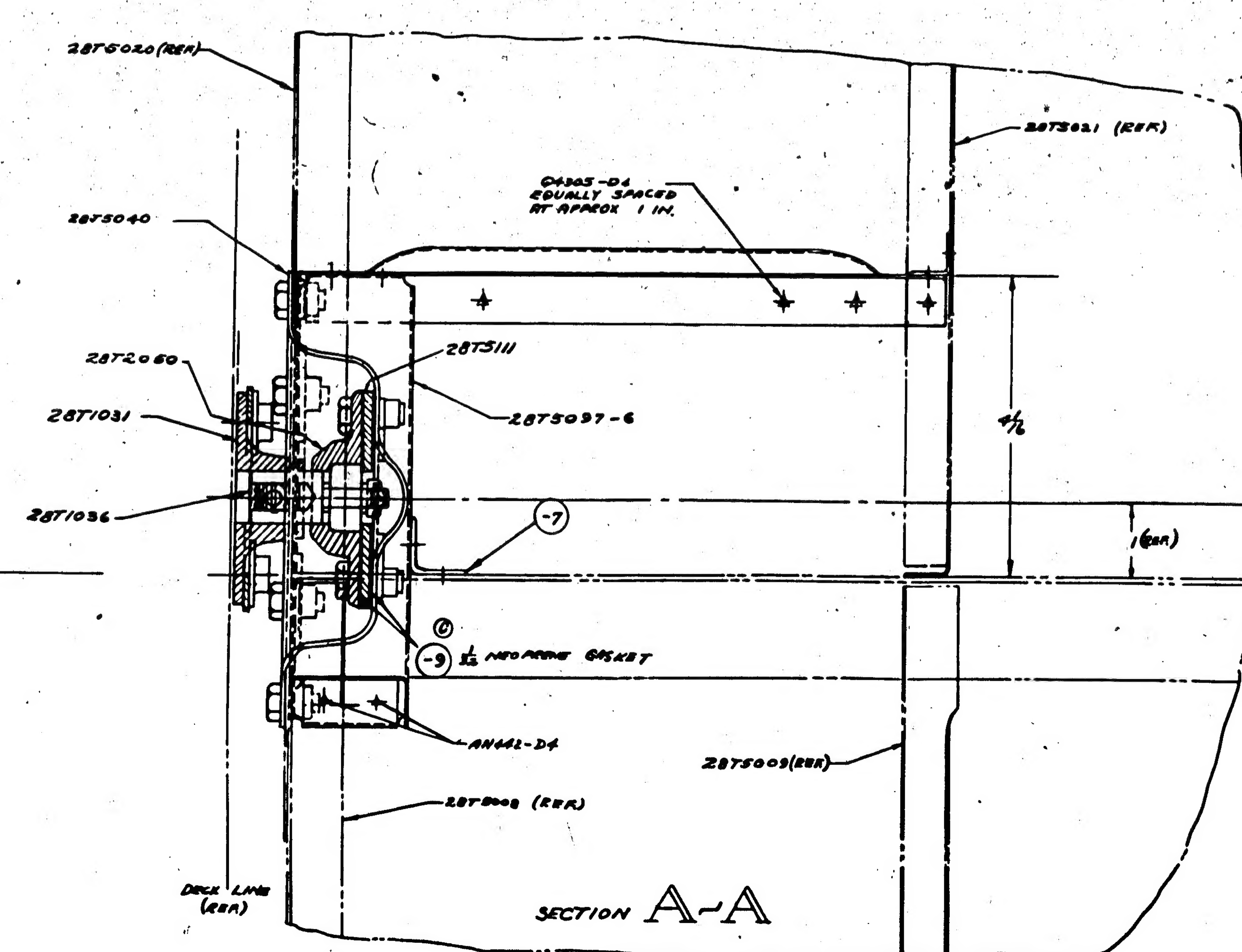
REF'S A024691A

REV-5 } NORTHROP E.O. 1708









FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

PART No	STOCK	MATERIAL	SPEC	REQ -0
Q4305-D4				
AN442-D4				
AN425-D3				
AN380-2-2				7
AN320-3				1
AN23-24				1
AC366-DF428				8
AN4-DD6-A				12
Q7102-A416				8
AN960-A416				8
28T5095				1
28T5098				1
28T5097-6				2
28T5040				1
28T2050				1
28T1036				1
28T1031				1
28T5111				1
28T5097-7				
-9	1/32 x 2 3/4 x 3	NEOPRENE	N-11	2
-8	1/32 x 6 3/4 x 6 3/4	NEOPRENE	N-11	1
-7	Y-2-A27ET x 16			1
-6	Y-2-A27ET x 15 1/2			1

PARTS LIST FOR ASSY

REQUIREMENTS FOR AIRPLANE

REPLACES

REPLACED BY

LIMITS: ± 1/32

SCALE 12"=1'-0" & NOTED

STAMP PART NUMBER WHERE SHOWN

[redacted]

HEAT TREAT: NONE

FINISH: 6-7-2-P-200 [illegible]

NAME: INSTALLATION-RUDDER LOWER HINGE

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF.

J 28T5096

R

H 486